

Data sheet maintenance

Corrective maintenance instruction

1. General Information

This document is the certification to the requirements in Medha - MT18Br2 project.

2. Project and Spring Information

Customer:	Medha Servo Drives Pvt. Ltd. and EC Engineering Sp. z o.o.
Project:	MT18Br2
Technical specification, rev.:	MT18Br2 001470-03, rev. 3
Drawing, rev.:	MT18Br2_001449-2, rev. 3 (outer Spring) MT18Br2_001448-2, rev. 2 (inner Spring)

3. Visual inspection

The corrosion-inhibiting coating of coil springs can be damaged by falling rocks during service, handling or transport. These defects can cause corrosion damages bringing about incipient cracks and spring fractures. For this reason, coating defects must be located by visual inspection and professionally repaired as soon as possible.

4. Revision History of this document

Revision	Revision date	Description	Name
-	31.08.2021	First release	Sinan Gültekin